



Company Profile





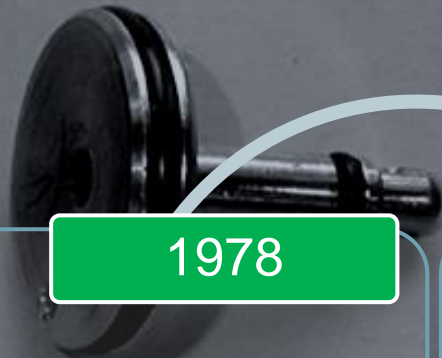
WHO WE ARE

- We have operated in the engineering industry as automatic lathes from bar to build turned components in series on customer project and design since 1948.
- With the experience we aim and increase qualitative competition at customers' needs service.



- Walter Gilli founds Gilli S.r.l automatic lathes
- Building of small turned parts on customer project

1948



1978

- Founder's son, Stefano, becomes legal representative
- Start of investments in numerical control equipment



2004-2014

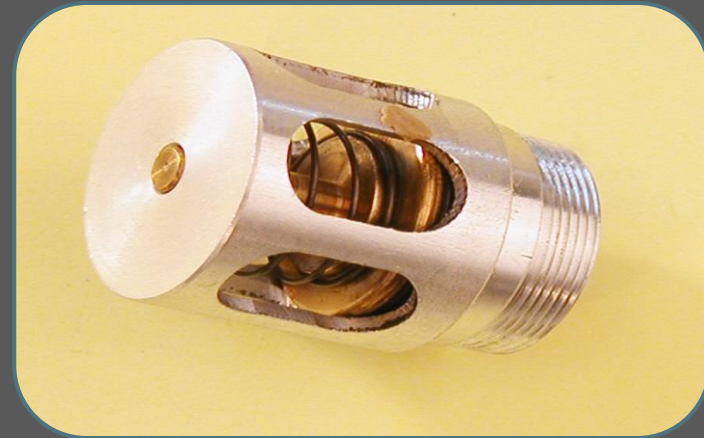
- Since 2000, internal production tooling with C.N.C. wire erosion
- Since 2002, digitalization of every technical documents from design to packaging cycle
- Since 2009, implementation of the internationalization policy with the establishment of the network IS BO

DATA & BUSINESS NUMBER



- Over 2.500.000 turned components produced every year
- Divided into lots from 300 to 100.000 pieces

- Dimensional field of the bar from $\Phi 2$ to $\Phi 100$
- Special processing by recovery up to $\Phi 200$



The export business has increased steadily in recent years:

- Austria
- Germany
- Switzerland
- Netherland



MISSION & VALUES



We provide customers with experience and specialization of the **Emilian subcontracting** to create reliable mechanical components



- **Collaborative approach:** we believe in enterprise network and collaboration forms to increase the value added to our customers
- **Green economy:** we realize processes of ecological alloys (nickel free or without lead)
- **Experience:** we have built small metal parts in series from bar for over 60 years

DISTINCTIVE FEATURES



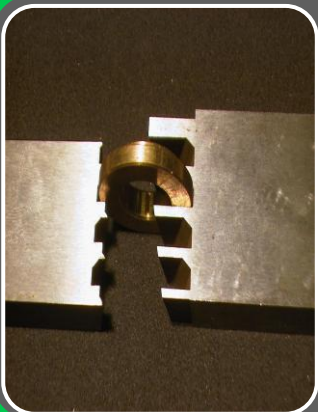
Flexibility

- We offer a personal service to our customers
- We work with the most advanced alloys
- We work from brass to steel, from plastic to aluminum
- We also produce in small-medium series



Green Economy

- We are able to retrieve and turn nickel and lead free alloys



Internal production of machine tools with C.N.C, which allow us the perfect execution of the profiles calculated by CAD

- **Less lead time**
- Higher quality and reproducibility

PRODUCTS & SERVICES



Input:

- bars for processing of diameter from 2 to 100
- different materials (from brass to stainless steel, from plastic to aluminum alloys)

Processing:

- CNC automatic lathes
- perfect execution of the profiles calculated by CAD
- reproducibility even on very complex shapes of composite metals

Output:

- turned mechanical components on customer project
- assembly of finished groups



PRODUCTS & SERVICES

besides our **personal advice**,
we provide outwork for:

- **Anticorrosion coatings**

1. zinc plating
2. nickel
3. chrome
4. phosphate
5. browning
6. anodic oxidation

- **Heat treatments**

1. carbonitriding
2. cementation
3. reclamation
4. induction hardening
5. annealing

- **Adjustments and lapping
for indoor and outdoor**



CUSTOMER TYPOLOGIES

Gilli is directed mainly to the following areas:

- Medical
- Furnishings
- Electronic
- Elevator industry
- Lighting
- Compressed gas
- Hydraulic
- Oleodynamic
- Agricultural and food industry

Distributors of mechanical components and small parts:

- finished products
- bolts, small parts



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